

Date: Tuesday, 2/26/2008 8:02:11 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	SEAL	
Job Number	37632				
Estimate Number	11020				
P.O. Number	:		Part Number	D2732	
This Issue	2/26/2008	S.O. No. :	Drawing Number	D2732 REV B1	
Prsh Rev.	NC		Project Number	N/A	
First Issue	/ /	Type : PURCHASED PARTS	Drawing Revision	B1	
Previous Run	34717		Material	:	
Written By	:		Due Date	3/10/2008	Qty: 500
Checked & Approved By	:		Um:	400	Each
Comment	Est. A	02.04.26	New Issue NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>5801</u> <u>C208102127</u> Seal as per dwg D2732 Possible Supplier: Accurate rubber P/N 110750003 Material release note required
2.0	110750003	RUBBER EXTRUSION
		Comment: Qty.: 1.0000 f(s)/Unit Total : 400.0000 f(s) Rubber Extrusion
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		<u>02/03/07</u> <u>500</u>
		Comment: DIMENSIONAL CHECK Check dims to dwg
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STY08</u> <u>1/03/10</u> <u>500</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/03/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 37632		Part Number: D2732
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 500
Comment: FINAL INSPECTION/W/O RELEASE		500/03/11
Job Completion		 <i>2008/3/11</i> 500

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

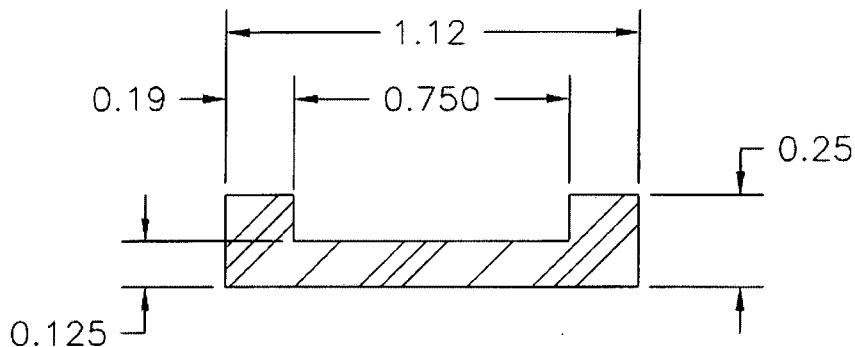
NOTE: Date & initial all entries



COPY ISSUED
NO

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>CP</i>	APPROVED <i>JF</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05	TITLE RUBBER EXTRUSION		SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050, RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37632*

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE Supplier: ACCURATE RUBBER p/n 110750003



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 03/03/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006801

ACR W.O. # : 127941 Item # : 110750003

Item Description: Extrusion, Die # 621 As Per Dwg.

ACR Compound : A- 106

Date Shipped: 03/03/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)